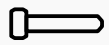




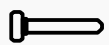
COCOA PRESS

Fastener Guide

M2



M2x10 SHCS



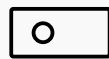
M2x10 Self Tapping

Hex Nuts



M5 Hex Nut

T-Nuts



M3



M5

Heatsets



M2



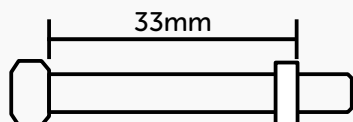
M3

Spacers



M5 / 1mm Spacer

Extruder Pivot Reference



M5x40 SHCS

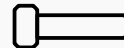
M3



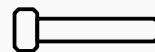
M3x8 BHPS



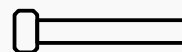
M3x8 SHCS



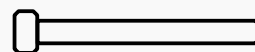
M3x12 SHCS



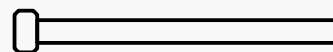
M3x16 SHCS



M3x20 SHCS

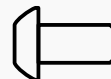


M3x30 SHCS

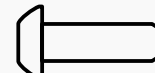


M3x40 SHCS

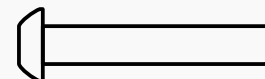
M5



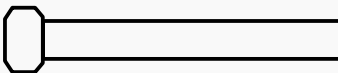
M5x10 BHCS



M5x16 BHCS



M5x30 BHCS



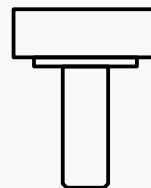
M5x40 SHCS

Thumbscrews

Bed

Extruder

Belt Tensioning



COCOA PRESS

Kit Contents

"Electronics 1/2" Box

- 24V Case Fan
- USB A/C SD Reader
- Stepper Driver Heatsinks (4x)
- 16GB SD Card
- LCD Panel

"Electronics 2/2" Box

- Archim2 Mainboard
- SD Board
- LCD Driver Board

"Wiring Kit" Box

- USB A to B Cable
- Wire Wrap Sheathing
- Inductive Probe
- IEC14 Power Socket
- Archim Power Cable
- Erase Button
- X Max Limit Switch
- Y Max Limit Switch
- Outlet to PSU Cable
- Display / EXP1 Cable
- SD / EXP2 Cable
- 2-Pin Heater Connectors (2x)
- Rubber Feet (4x)
- Body Heater (1x)
- Nozzle Heater (1x)
- C13 Power Cord (1x)

"Fasteners & Tools" Box

- 3x150mm Zip Ties (100x)
- Scraper
- GT2 Belt (1.32m) (2x)
- Solder Tip M3 Brass Insert (1x)
- 625-2RS Bearings (2x)
- F695-2RS Bearings (24x)
- GT2 Pulleys (2x)
- Tool Bag
 - 1.5mm Hex Driver
 - 2.0mm Hex Key
 - 2.5mm Hex Key
 - 3.0mm Hex Key
 - 4.0mm Hex Key
 - Phillips Screwdriver
 - Flathead Screwdriver

"Fasteners Kit" Bag

- M2x10 SHCS (8x) [2x]
- M3x8 SHCS (76x) [7x]
- M3x10 SHCS (12x)
- M3x16 SHCS (22x) [2x]
- M3x20 SHCS (12x) [2x]
- M3x40 SHCS (13x) [2x]
- M3x30 SHCS (7x) [2x]
- M5 Washers (1mm) (28x) [2x]
- M5 Hex Nut (2x) [1x]
- M5x40 SHCS (7x) [2x]
- M3x8 BHPS (40x) [4x]
- M3x12 SHCS (21x)
- BHCS M5x16 (20x) [2x]
- BHCS M5x10 (46x) [3x]
- BHCS M5x30 (20x) [2x]
- M2x4x3 Brass Heatset Inserts (4x) [2x]
- M3x4x5 Brass Heatset Inserts (47x) [6x]
- M3x20 XY Thumbscrew (3x) [1x]
- M4x6 Thumbscrew (5x) [1x]
- M6x12 Extruder Thumbscrew (2x) [1x]
- M3 Roll-In T-Nuts (76x) [7x]
- M5 Roll-In T-Nuts (54x) [5x]
- M2x10 Self Tapping Screws (8x)

"Linear Rails" Box

- MGN9H Linear Rails (5x)
- MGN7H Linear Rail (1x)

"Plunger Parts" Box

- Plungers (10x)
- MJF Plunger Adapters (2x)
- Cocoa Press Medallion (1x)
- Serial Number Plate
- Stickers!

"Build Plate" Box

- Cleaning Brush Kit
- Silicone Baking Sheets (3x)
- Build Plate
- Push Rod

"Panels" Box

- Left Panel
- Right Panel
- Rear Exterior Panel
- Interior Rear Panel
- Bottom Panel

"Cartridge" Box

- Heater Body (1x)
- 1.6mm Nozzle (1x)
- 0.8mm Nozzle (1x)
- Cartridge Body (1x)

"Frame Kit" Box

- A Extrusion Profile (2x)
- B Extrusion Profile (2x)
- C Extrusion Profile (2x)
- D Extrusion Profile (4x)
- E Extrusion Profile (2x)
- Z Extrusion Profile (2x)
- R Extrusion Profile (2x)
- X Extrusion Profile (1x)

"Motors" Box

- NEMA17 A/B Axis Motors (2x)
- NEMA17 Z Axis Motor (1x)
- NEMA17 Captive E Motor (1x)
- A Motor Cable (1x)
- B Motor Cable (1x)
- Z Motor Cable (1x)
- E Motor Cable (1x)
- Anti-Backlash Nut (1x)

"Power Supply" Box

- 24VDC Power Supply

Loosely On The Top

- Quickstart Guide
- Thank You Postcard
- Fastener Guide (see opposite)

Key

- (5x) - 5x Included
- [2x] - 2x Spare

V5 (10/30/2023)